SmartX PIBCV DN10...DN250

Pressure Independent Balancing and Control Valves



Product Description

The SmartX PIBCV range is a comprehensive selection of automatic balancing and control valves that provide flow limitation with full control authority over hydronic regulation.

Automatic balancing within PIBCV valves provide stable flow regulation regardless of pressure fluctuations in the system and all valves have an adjustable flow limitation set point. The control valve portion of the PIBCV further regulates the media flow from close-off up to the maximum flow limit setting.

Typical applications are temperature control of chillers, airhandling units, heat exchanges and terminal units such as fan coils, induction units and radiant panels.

Features

- Reduced Energy Consumption
 - Pressure independence ensures no overflow of water/glycol through the valve. Limiting media flow to the design load of the coil has a significant effect on energy efficiency since systems operate for the majority of the time on a partial load where overflow occurs.
 - Overflow of media causes a degradation in ∆T at the heat exchanger. Uncontrolled overflow of media is an extremely wasteful and inefficient use of heat.

- The correct and maximum design flow ensures a high differential in supply and return temperatures to provide high operational efficiency of the chiller or boiler.
- Improved Comfort
 - The SmartX PIBCV valves are not affected by other valves in the system that may be opening and closing throughout the day or other piping system disturbances providing more constant and comfortable room temperature.
- Reduced Pumping Costs
 - A reduction in overflows through the network reduces pumping costs. A smaller pump head and equipment is required compared to traditional configurations.
- Reduced Installation Costs
 - Only one valve needs to be installed rather than two or three since the SmartX PIBCV covers the pressure balancing, flow limitation and control modulation.
- Easy and quick Commissioning
 - SmartX PIBCV setup time is significantly reduced with a simple and accurate flow setting procedure without the need for flow charts, calculations or measuring equipment.
- Improved Reliability
 - Improved mechanical equipment reliability from reduced actuator movements.

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Product Selection: Threaded and Flanged Valves

Table 1. Threaded Valves

			Q			Connection	Part No.				
Image	DN	Q min (I/s)	nom 100% (I/s)	Q min (l/h)	Q nom (I/h)	Ext. Thread (ISO 228/1)	Without T/P Plugs	With T/P Plugs	Suita	ble Actuator	
	DN10	0.008	0.042	30	150	G 1/2A	VP228E-10BQLNT	VP228E-10BQL			
		0.015	0.076	55	275		VP228E-10BQSNT	VP228E-10BQS			
	DN15	0.015	0.076	55	275	G 3/4A	VP228E-15BQLNT	VP228E-15BQL			
		0.025	0.125	90	450		VP228E-15BQSNT	VP228E-15BQS		MP90	
		0.063	0.315	227	1 135	35 VP229E-15BQHNT		(MP120		
-	DN20	0.050	0.250	180	900	G 1A	VP228E-20BQSNT	VP228E-20BQS	(MP130	
		0.094	0.472	340	1 700		VP229E-20BQHNT		(N	Motoric) IP300-SR	
	DN25	0.09	0.472	340	1 700	G 1 1/4A	VP229E-25BQSNT	VP229E-25BQS	(Spi	ring Return)	
		0.15	0.75	545	2 724		VP229E-25BQHNT				
	DN32	0.18	0.89	640	3 200	G 1 1/2A	VP229E-32BQSNT	VP229E-32BQS			
with plugs		0.22	1.11	795	4 000		VP229E-32BQHNT				
Å	DN40	0.8	2.1	3 000	7 500	G 2A		VP220E-40CQS			
	DN50	1.4	3.5	5 000	12 500	G 2 1/2A		VP220E-50CQS	MP500C	MP500C-SR (Spring Return	
Table 2. Flan	iged Va	lves									
A	DN	Q min (I/s)	Q nom (I/s)	Q min (l/h)	Q nom (I/h)		Part No. With T/P Plu	gs	Suitable Actuator		
i - i	DN50	1.4	3.5	5 000	12 500		VP220F-50CQS			Х.	
	DN65	2.2	5.6	8 000	20 000		VP220F-65CQS		000	0C-S urn)	
Ť	DN80	3.1	7.8	11 200	28 000		VP220F-80CQS		MPE	P50 (Sp Ret	
	DN100	4.2	10.6	15 200	38 000		VP220F-100CQS			\geq	
	DN125	10	25	36 000	90 000		VP221F-125CQS			Ľ	
	DN125	12	31	44 000	110 000		VP221F-125CQH		000	oo-S urn)	
	DN150	16	40	58 000	145 000		VP221F-150CQS	MP2	P20 (Sp Reti		
	DN150	21	53	76 000	190 000		VP221F-150CQH		2		
	DN200	21	56	76 000	190 000		VP222F-200CQS				
	DN200	28	75	100 000	250 000		VP222F-200CQH			000	
	DN250 31 83 112 000 280 000 VP222F-250CQS					MP4					
	DN250	41	103	148 000	370 000		VP222F-250CQH		2		

Note: A Higher flow, (Q max) is achievable on some sizes by increasing the pressure drop through the valve, please see technical data starting on page 9.

$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	Connection
DN15 911 2113 015 G3/4 15 DN20 000000000000000000000000000000000000	nm*
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	mm
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $	וm *
DN20 911 2113 120 G1 222 DN32 Solder 911 2113 025 G1.1/4 28 DN32 Solder 911 2113 032 G1.1/2 35 DN40 G2 42 DN50 911 2113 050 G2.1/2 54 DN10 911 2112 010 G1/2 R DN15 911 2112 015 G3/4 R DN20 Faper Male thread 911 2112 025 G1.1/4 F DN32 R taper Male thread 911 2112 025 G1.1/2 R1 DN40 Faper Male thread 911 2112 025 G1.1/2 R1 DN10 911 2112 025 G1.1/2 G1 G1 DN10 911 2112 040 G2 R1 DN10 911 2112 050 G2.1/2 F DN10 911 2111 010* G3/4 G1 DN20 Female thread 911 2111 010* G1/2 G1 DN32 F 911 2111 025 G1.1/4 G1 DN30	mm
DN25 911 2113 025 G1.1/4 28 DN32 Solder 911 2113 032 G1.1/2 35 DN40 911 2113 032 G1.1/2 35 DN50 911 2113 040 G2 42 DN50 911 2113 050 G2.1/2 54 DN10 911 2112 010 G1/2 R DN20 911 2112 015 G3/4 R DN32 R taper Male thread 911 2112 020 G1 R DN40 R taper Male thread 911 2112 032 G1.1/2 R1 DN50 911 2112 050 G2.1/2 R 911 2112 040 DN50 911 2112 050 G2.1/2 R 911 2112 050 G2.1/2 R DN50 911 2111 010* G3/4 G1 G1 G1 G1 DN10 911 2111 010* G1/2 G1 G2 R1 DN15 Female thread 911 2111 010* G1/2 G1 G1 DN40 Female thread 911 2111 025 <t< td=""><td>mm</td></t<>	mm
DN32 Solder 911 2113 032 G1.1/2 35 DN40 G2 42 DN50 911 2113 040 G2 42 DN50 911 2113 050 G2.1/2 54 DN10 911 2112 010 G1/2 R DN15 911 2112 010 G1/2 R DN20 911 2112 015 G3/4 R DN32 R taper Male thread 911 2112 025 G1.1/4 F 911 2112 040 G2 R1 911 2112 032 G1.1/2 R1 DN40 R taper Male thread 911 2112 040 G2 R1 911 2112 050 G2.1/2 F DN10 911 2112 050 G2.1/2 F 911 2112 050 G2.1/2 F DN10 911 2111 010* G1/2 G1 G1 G1 G1 DN20 Female thread 911 2111 020 G1 G2 G1 G1 DN32 Female thread 911 2111 020 G1 G2 G1 G2	mm
DN40 Odds/ 911 2113 040 G2 42 DN50 911 2113 050 G2.1/2 54 DN10 911 2112 010 G1/2 R DN15 911 2112 015 G3/4 R DN20 911 2112 020 G1 R DN25 911 2112 025 G1.1/4 F DN32 R taper Male thread 911 2112 032 G2.1/2 R1 DN50 911 2112 040 G2 R1 DN10 911 2112 050 G2.1/2 F DN10 911 2112 025 G1.1/4 F DN10 911 2112 040 G2 R1 DN10 911 2112 050 G2.1/2 F DN10 911 2111 010* G1/2 G1 DN20 Female thread 911 2111 020 G1 G2 DN40 Female thread 911 2111 020 G1 G2 DN20 Female thread 911 2115 020 G1 26.1/2 G1 DN20 911 2115 020	mm
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$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	3/4
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DN40 R taper Male thread 911 2112 040 G2 R1 DN50 911 2112 050 G2.1/2 F DN10 911 2110 00° G1/2 G° DN15 911 2111 010° G1/2 G° DN20 911 2111 010° G1/2 G° DN20 911 2111 020 G1 G DN32 911 2111 025 G1.1/4 G DN40 Female thread 911 2111 032 G1.1/2 G DN50 Female thread 911 2111 050 G2.1/2 G1 DN50 Female thread 911 2111 025 G1.1/4 G DN50 911 2111 025 G1.1/2 G1 G2 DN20 911 2111 050 G2.1/2 G1 G2 DN25 911 2115 025 G1.1/4 33 G3	1/4
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	'mm
DN32 911 2115 032 G1.1/2 42.4	4mm
DN40 911 2115 040 G2 48.3	3mm
DN50 Weld 911 2115 050 G2.1/2 60.3	3mm

Table 3. Tail Pieces/Pipe Connections for threaded valves (2 pieces per pack)

* one piece compact design, additional coupler either side of the valve may be needed to ease assembly / dissasembly



Compact design, essential when only limited space

Fast start-up. SmartX PIBCV valves don't need to be

Trouble-free segmentation of the building project.

flow, even when sections of the installation are still

unfinished. It's not needed to re-adjust the SmartX

PIBCV flow setting after finalization of the building

The SmartX PIBCV will automatically control the

is available, for example in fan-coil units.

measuring equipment needed.

flushed or de-aired before use.

Easy commissioning. No specialized staff or

Implementation Benefits of PIBCV

- No Kv or authority calculations needed. Flow is the only parameter to be considered when designing or selecting the SmartX PIBCV.
 - The SmartX PIBCV always works reliably within the flow range. The maximum setting of the SmartX PIBCV corresponds with international standards for flow velocity in pipes.
 - The SmartX PIBCV can be used for all HVAC applications and the flow control can be modified from linear to logarithmic when combined with thermal electric or proportional actuators.
- Applications

Variable flow systems: The focus application area of the SmartX PIBCV is for variable flow systems which includes terminal unit equipment like fan coils (FCU's) and radiation panels as well as larger plant equipment with air handling units (AHU's).

Constant flow systems: The SmartX PIBCV can work in numerous constant flow systems, In these applications the SmartX PIBCV is installed as an automatic flow limitation valve which may or may not be fitted with an actuator, ensuring the system is automatically balanced with energy efficient control.

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project.

Equipment area's for constant flow systems include radiant panels, fan coils (FCU's) and floor heating.

Control Performance

The SmartX PIBCV has a linear control characteristic and is pressure independent which means the control characteristic is independent from the available pressure and is not influenced by a low authority.

The flow limitation on the SmartX PIBCV is achieved by limiting the valve stroke. Schneider Electric motoric actuators calibrate to the varying stroke of the valves. This means the SmartX PIBCV keeps a predictable linear characteristic independent of the flow setting or differential pressure.

SmartX PIBCV actuators electronically adjust the control characteristic from linear to logarithmic (equal percentage) always providing a perfect adaptation regardless of the flow setting. This makes SmartX PIBCV suitable for all applications, including AHUs, where the equal percentage characteristic is needed to get a stable control loop. All modulating actuators can be switched from linear to logarithmic by changing a dipswitch setting on Modulating actuators.

The integrated differential pressure controller enables the control valve to have 100 % authority and will always provide stable control. At partial system load there is no resulting overflow downstream to the SmartX PIBCV, because the

valve will always limit the flow to exactly what it is set to. By installing the SmartX PIBCV the whole system is divided in completely independent control loops. There is a full range of Schneider Electric actuators suitable for every control strategy, including On/Off, 0...10 Volt or 4...20 mA modulating and 3-point floating.



Function

The SmartX PIBCV valve consists of two parts:

- 1. Differential pressure controller
- 2. Control valve

1. Differential Pressure Controller (DPC)

The differential pressure controller maintains a constant differential pressure across the control valve. The pressure difference Δp_{cv} (P2-P3) on the membrane is balanced with the force of the spring. Whenever the differential pressure across the control valve changes (due to a change in available pressure, or movement of the control valve) the hollow cone is displaced to a new position which brings a new equilibrium and therefore keeps the differential pressure at a constant level.

2. Control Valve (CV)

SX PIBCV DN10-32

The control valve has a linear characteristic. It features a stroke limitation function that allows adjustment of the Kv value. The percentage marked on the scale equals the percentage of 100 % flow marked on the pointer. Changing the stroke limitation is done by lifting the blocking mechanism and turning the top of the valve to the desired position, showed on the scale as a percentage. A blocking mechanism automatically prevents unwanted changing of the setting.

Design

DN10-32

- Spindle
- 2 Stuffing box 3
- Pointer
- 4 Control valve's cone
- 5 Membrane
- 6 Main spring 7
- Hollow cone (pressure controller)
- Vulcanized seat (pressure controller) 8





 $\Delta p = (P1-P3)$

 $\Delta p_{Cv} = (P2 - P3)$

- Shut off screw 1.
- 2. Main spring
- Membrane 3.
- 4. DP cone
- 5. Seat
- Valve body 6.
- 7. Control valves cone
- Locking screw 8.
- 9. Scale
- 10. Stuffing box
- 11. Spindle



P2 - P3

PIBCV Flow Presetting DN10-32

The max flow setting can be adjusted easily without using special tools. To change the presetting of the max flow (factory setting is 100 %) follow the four steps below:

 Remove the grey protective pointer or the mounted actuator.

② Raise the green pointer.

(3) Turn (clock wise to decrease) to the new max flow presetting value.

④ Press the pointer back into the lock position. After the pointer is clicked back into place the max flow presetting value is locked.

The presetting scale indicates values from 100 % flow to 0 %. Clock wise turning would decrease the flow value while counter clock wise would increase it.

Example:

If the value is a DN15 then the nom flow = 450 l/h = 100 % presetting.

To set a flow of 270 l/h you have to set: 270/450 = 60 %.

Schneider Electric recommends a presetting/flow from 20 % to 100 %. Factory presetting is 100 %. The DN10-32 valves can be set to a Qmax flow which is a setting above the Qnom setting of 100%. table 4 details the Qmax setting which is either limited to 110% or 120%.

The maximum reading on the scale is 100%, to adjust the flow setting beyond 100% the pointer will be adjusted anti-clockwise passed the max scale setting. The flow setting above the Qnom is the readable value + 90%. Thus in this zone the pointer at 20% position will be a flow setting of 110% and at the 30% position the flow setting will be 120%.





DN125-250



Scale +90 %

Pump Optimizing / Troubleshooting

The DN10-100 PIBCV valves feature test plugs that allow measuring of the pressure difference Δpcv (P2 to P3) across the control valve. With the DN40-250 PIBCV valves the measuring can also be done between P1 to P3. If the operating pressure differential exceeds the minimum required pressure differential as detailed in the technical tables, flow limitation to the set point will be achieved. The measuring function of the test ports can be used to verify if enough operating pressure differential is available and thus verify the flow or measure the flow directly.

The P1 test plug can also be used to optimize the pump head. The pump head can be decreased until no more than the minimal required pressure is available on the most critical valve (in terms of hydronic). As the P1 test plug is not possible on the DN10-32 valves, a separate pressure taping for the critical index circuit should be made available for this measurement.

Verifying the pressure can be done by using traditional or electronic manometers.



Service Shut Off

DN10-32

For the service shut off function, it is recommended to install the valve in the supply water pipe. Valves are equipped with plastic shut-off mechanism that is to be used for isolating function up to 1 bar differential pressure.

DN40-100

For the service shut off function, the valve can be installed in either supply or return pipe. Valves are equipped with manual shut-off for isolating function up to 16 bar.

Flow Direction

A SmartX PIBCV valve is mono-directional, meaning the valve operates when the arrow on the valve body is aligned with the flow direction. When this rule is ignored the valve acts like a variable orifice that causes water hammer at sudden closing when available pressure has increased or the

valve has been set to a lower value. In the case when a system condition allows backflows, it is strongly recommended to use a backflow preventer in order to avoid possible water hammer that can damage to the valve as well as other elements in the system.

It is recommended to fit a strainer upstream of the valve to increase reliability and to follow water treatment guidelines as detailed in VDI 2035.

The pipework system should be flushed prior to the operation.





Technical Data

Table 4. Threaded version, DN15-50

Nomin	al diameter	DN	10L	10S	15L	15S	15H	20S	20H	25S	25H	32S	32H	40	50
Test Plug St			Op	ot.		No	Opt.	No	Opt.	No	Opt.	No	Std.	Std.	
Flow	Q _{nom} (100%) ¹⁾		150	275	275	450	1135	900	1700	1700	2700	3200	4000	7500	12500
range	Q _{max} ⁴⁾	- l/h	180	330	330	540	1250	1080	1870 ⁵⁾	1870 ⁵⁾	2970	3520 5)	4400	7500	12500
Settir	ng range 2)	%	20-120%				20-110%	20-120%		1	20-110%	1	1	40-100%	
$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$								35-600 (40-600)	30-	600					
Pres	sure class	PN							16	6					
(Control range				Ac	cc. to st	andard IEC	60534 contr	ol range is	high as flov	v characteri	stic is linea	r (1:1000)		
Control \	valve's character	istic					Linear (could be co	nverted by	actuator to	equal perce	entage)			
Leakag	e acc. to IEC 605	534				No visi	ble leakage				1	max. 0.05 %	6 of Q _{nom}		
For :	shut off function							Acc. to ISO	5208 class	A - no visib	le leakage				
F	Flow medium			Wate	er and w V	ater mi Vhen us	xture for clo sed in plant ⁻ The r	sed heating Type II for DII equirements	and cooling N EN 14868 of VDI 203	g systems a appropriate 35, part 1 +	ccording to protective r 2 are obser	plant type measures ai ved.	l for DIN EN re taken.	14868.	
Medium	temperature	°C							-10	+120					
	Stroke	mm		2.2	25		4.0	2.25	4.0		4	.5		10	
ext. thread (ISO 228/1) G ½ A G ¾ A G 1 A G 1¼ A						G 1	½ A	G2A	G 2½ A						
tion	actuator						M30 >	< 1.5, with 10).4mm closi	ng height				Short Yo	oke Forta polt
				Materials in the water											
	Valve bodies						DZR E	Brass (CuZn	36Pb2As - (CW 602N)				Grey EN-G (GC	/ iron JL-250 3 25)
Memb	ranes and O-ring	gs	EPDM												
	Springs			W.Nr. 1.4568, W.Nr. 1.4310											
	Cone (Pc)							W.Nr.	1.4305					CuZn40 61 W.Nr.	Pb3-CW 4N, 1.4305
	Seat (Pc)							E	PDM					W.Nr.	1.4305
Cone (Cv) CuZn40Pb3 - CW 614N															
Seat (Cv) DZR Brass (CuZn36Pb2As - CW 602N)								W.Nr.	1.4305						
	Screw								Stainless S	Steel (A2)					
	Flat gasket								NE	IR					
Sealing agent Dimethacrylate Ester															
							Materia	Is out of the	water						
Plastic parts							PA						P	MC	
Insert pa	irts and outer scr	rews					Cuž	2n39Pd3 - C	W614N						-

Factory setting of the valve is done at nominal setting range. 1)

2) Regardless of the setting, the valve can modulate below 1 % of set flow.

3) $\Delta p = (P1-P3) min~max$

4) When set above 100 %, minimum starting pressure needed is higher, see figures in the ().

5) When set above 100 %, it can be used as a flow limiter only.
 6) For Δp above 400 kPa, static pressure (P1) must be greater than 2 x Δp.

For suitability and usage in non-oxygen tight systems please observe instructions of the coolant producer.

Pc - pressure controller part Cv - Control valve part

Note: Media Compatibility

It is the responsibility of the installer or product specifier to verify media compatibility of the valves construction materials with the supplier of water treatment/heat transfer solution.

Filtration

Strainers should always be fitted upstream of the valve.

Technical Data

Table 5. Flange Version, DN50-DN100

Nomina	al diameter	DN	50	65	80	100			
Flow range	Q _{nom}	l/h	12 500	20 000	28 000	38 000			
Setting	g range 2)	%	40-100%						
Diff. pressure 3), 5)	Δp_{Qnom}	kPa	30-600						
Press	ure class	PN			16				
Control v	alve's characteristic			Linear (could be converted	by actuator to equal percer	itage)			
Leakage acc	. to standard IEC 60	534		max	<. 0.05 %				
For s	shut off function			Acc. to ISO 5208 cla	ass A - no visible leakage				
F	low medium		Water and water mixture When used in plant Type I	e for closed heating and coc I for DIN EN 14868 appropri 2035, part 1	ling systems according to p ate protective measures are + 2 are observed.	olant type I for DIN EN 14868. e taken. The requirements of VDI			
Medium	temperature	°C	-10 +120						
S	troke	mm	10 15						
Connection	flange		PN 16						
Connection	actuator		Forta Short Yoke U bolt						
			Materials in the water						
\\	/alve bodies		Grey iron EN-GJL-250(GG25)						
Men	hbranes/ Bellow		EPDM						
	O-rings		EPDM						
	Springs		W.Nr. 1.4568, W.Nr. 1.4310						
	Cone (Pc)		CuZn40Pb3 - CW 614N, W.Nr. 1.4305						
	Seat (Pc)		W.Nr. 1.4305						
	Cone (Cv)		CuZn40Pb3 - CW 614N						
	Seat (Cv)		W.Nr. 1.4305						
	Screw		Stainless Steel (A2)						
	Flat gasket		NBR						

Table 6. Flange Version, DN125 - DN250

U													
Nominal diam	ieter	DN	125	125 HF	150	150 HF	200	200 HF	250	250 HF			
Flow range	Q _{nom} (Q _{max})	l/h	90 000 (100 000)	110 000 (120 000)	145 000 (160 000)	190 000 (209 000)	200 000 (220 000)	270 000 (300 000)	300 000 (330 000)	370 000 (407 000)			
Setting range	e ²⁾	%	40-110%										
Diff. pressure 3), 4)	ΔpQ _{nom} (ΔpQ _{max})	kPa	40-600 (60-600)	60-600 (80-600)	40-600 (60-600)	60-600 (80-600)	45-600 (65-600)	60-600 (80-600)	45-600 (65-600)	60-600 (80-600)			
Pressure cla	Pressure class PN 16												
Control	range			Acc. to s	standard IEC 60	0534 control i	range is high	as flow charact	eristic is linear.				
Control valve's	characteristic				Linear (could	be converted	by actuator t	o equal percer	itage)				
Leakage acc. to sta	andard IEC 60	534	max.0.01	% of Q_{nom}			max. (0.01 % of Q _{nom}					
Flow me	edium		Water and w used in pla	Water and water mixture for closed heating and cooling systems according to plant type I for DIN EN 14868. When used in plant Type II for DIN EN 14868 appropriate protective measures are taken. The requirements of VDI 2035, part 1 + 2 are observed.									
Medium tempe	rature	°C	-10 +120										
Stroke		mm	30										
Connection	flange	;	PN 16										
Connection	actuato	or				Schneider Electric standard							
			Materials in the water										
Valve b	odies		Grey iron EN-GJL-250 (GG 25)										
Membrane	s/ Bellow		W.Nr.1.4571 EPDM										
O-rir	ngs		EPDM										
Sprir	ngs		W.Nr.	W.Nr.1.4401 W.Nr.1.4310									
Cone	(Pc)		W.Nr.1.4404NC W.Nr.1.4021										
Seat	(Pc)		W.Nr.1.4027										
Cone	(Cv)		W.Nr.1.4404NC W.Nr.1.4021										
Seat	(Cv)		W.Nr.1.4027										
Scre	ew		W.Nr.1.1181										
Flat ga	asket		Graphit	e gasket				Non	asbestos				

factory setting of the valve is done at nominal setting range.
 Regardless of the setting, the valve can modulate below 1 % of set flow.
 Δp = (P1-P3) min-max
 For Δp above 400 kPa, static pressure (P1) must be greater than 2 x Δp Pc - pressure controller part Cv - Control valve part

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L4

With MP90 Actuator

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Table 7. Threaded Valves DN10...DN32

Туре	L1	L2		L	_4		H1	H1 H2 H3					b	Valve
			MP90	MP120	MP130	MP300 -SR			MP90	MP120	MP130	MP300 -SR	1SO 228/1	weight (kg)
DN10	53	36	118	101	111	130	74	20	140	120	143	185	G½A	0.38
DN15	65	45	125	108	118	137	77	25	143	123	145	188	G¾A	0.48
DN20	82	56	133	117	127	146	79	31	145	125	148	190	G 1A	0.65
DN25	104	71	148	132	142	160	88	40	153	133	156	199	G 1¼A	1.45
DN32	130	90	166	149	160	178	99	49	164	144	167	210	G 1½A	2.21

L5: MP130: 104; MP300: 146; MP90: 110.21. L3 (plugs): 79

Table 8. Threaded Valves DN40, DN50

					F	H ₃			
Туре	L ₁	L ₂	H ₁	H ₂	MP500C	MP500C -SR	b	Wght	
			ISO 228/1	kg					
DN40	110	143	170	174	302	305	G 2A	6.9	
DN50	130	181	170	174	302	305	G 21⁄2A	7.8	

Table 9. Flanged Valves DN50-DN100

						H ₃			
Туре	L ₁	L ₂	H ₁	H ₂	MP500	MP500C -SR	а	Wght	
				mm			(EN 1092-2)	kg	
DN50	230	198	170	174	302	305	165	14.2	
DN65	290	223	220	172	351	354	185	38.0	
DN80	310	232	225	177	356	359	200	45.0	
DN100	350	256	240	187	372	375	220	57.0	







DN40, 50





-DN50-100 with Forta MP500C(-SR)-

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						ŀ	1 ₃		
	Size	L ₁	L ₂	H ₁	H ₂	MP2000	MP2000-SR	a (EN 1092-2)	Weight (kg)
	DN125	400	367	272	518	511	532	250	85.3
ĺ	DN150	480	403	290	481	547	568	285	138







DN150 with MP2000-SR



DN200

DN200 with MP4000

DN250

DN250 with MP4000

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Table 11. Flanged DN200, DN250

Size	L ₁	L ₂	H ₁	H ₂	H ₃	a (EN 1092-2)	Weight (kg)
DN200	600	497	434	483	783	340	219
DN250	730	584	406	573	788	405	342